

Receiving Report

Date: 9/5/08

Batch No: 111650

Supplier: AMPI

Dart P/O: 8719

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☐ No ☒ N/A ☐
 QC6 Inspection 9/5/08 N/A ☒
 Work Order 016708 N/A ☒

Discrepancies

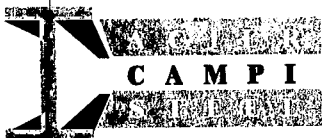
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M4130	NR 750	12	0	0	12	

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin:

Date: 09/05/08
 Received/Costing: RCP 10955
 Initial: CZ

Location: _____



935, boul. du Havre

Valleyfield (Québec)

J6S 5L1

TÉLÉPHONE : 450 377-4248

FAX : 450 377-5696

MONTRÉAL : 514 336-4248

FAX : 514 336-4246

DISTRIBUTEUR D'ACIER ET MÉTAUX SPÉCIALISÉS

STEEL AND SPECIALTY METALS DISTRIBUTOR

ONTARIO : 1 800 667-4248

FAX : 1 866 456-4242

On a du Savoir "FER"

VENDU À / SOLD TO:

613-632-5200

613-632-1053

EXPÉDIEZ À / SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

FACTURE
INVOICE

N° 204516

DATE 05/05/09

BON DE LIVRAISON
PACKING SLIP N° 148443DATE DE LIVRAISON
DELIVERY DATE 05/05/09

VOTRE N° DE COMMANDE / YOUR P.O. N°	VEND. / SALESM.	CODE CLIENT / CUST. CODE	EXPÉDIE PAR / SHIP VIA	TERMES / TERMS	TERR.	REMARQUES / REMARKS	PAGE N°
8719	D	DAER		NET 30 JOURS	2R		001

CODE DE PRODUIT PRODUCT CODE	COMMANDÉ ORDERED	EXPÉDIÉ SHIPPED	DESCRIPTION	POIDS WEIGHT	PRIX PRICE	PAR PER *	MONTANT AMOUNT
F 342	12	12	H. R. FLAT 3/4 X 2 20' 1 X 12' HEAT#:K56990	61	122.549	CLB	75.00
F 1112	10	10	H. R. FLAT 1 X 1 1/2 1 X 10' D.C. HEAT#:N705568	51	136.274	CLB	69.50
RAL58	60	60	AL. ROUND 5/8 3 X 20' HEAT#:2B5418	22	337.837	CLB	75.00
A 1118	30	30	ANGLE 1 X 1 X 1/8 20' 1 X 20' HEAT#:N900443 1 X 10' HEAT#:N900443	24	75.000	CLB	18.00
FUL1	1	1	ENERGETIC SURCHARGE	1	3.950	UN	3.95

RECEIVED MAY 19 2009

* Unités de mesure : CLB Cent livres • CPI Cent pieds • UN Unité • PI Pied • PC Pied carré
Units of measure: Hundred pounds • Hundred feet • Unit • Foot • Square foot

POIDS TOTAL
TOTAL WEIGHT 159

CONDITIONS:

LES MATÉRIAUX LIVRÉS ET FACTURÉS TELS QUE DÉCRITS DEMEURENT LA PROPRIÉTÉ DE "ACIER CAMP I INC." JUSQU'À PARFAIT PAIEMENT COMPLET. ENCAISSÉ. • LES RISQUES DE PERTES DU BIEN SONT À LA CHARGE DE L'ACHETEUR. • LA GARANTIE DE QUALITÉ DU MATÉRIEL EST LA MÊME QUE CELLE DU FABRICANT. • L'ACHETEUR S'ENGAGE À RESPECTER LES CONDITIONS SUIVANTES : NET 30 JOURS DE LA DATE DE FACTURATION, ET TOUT COMPTE IMPAYÉ DANS LES 30 JOURS ENTRAÎNE DES FRAIS DE 2% PAR MOIS (24% PAR ANNÉE) QU'IL ACCEPTE DE PAYER. • TOUT DÉFAUT D'EXÉCUTER L'UNE OU L'AUTRE DES OBLIGATIONS EN VERTU DU PRÉSENT CONTRAT ENTRAÎNE LA DÉCHÉANCE DU TERME ET PERMET AU VENDEUR, À SON CHOIX, DE RÉCLAMER LE TOUT SOUS LE DROIT DE VENTE OU DE REPRISE. • TOUTE RÉCLAMATION DOIT ÊTRE FAITE DANS LES CINQ JOURS SUivant PRÉSENTATION DE CE DOCUMENT. • TOUTE MARCHANDISE ENDOMMAGÉE, ALTÉRÉE OU COUPÉE NE PEUT ÊTRE REPRISE. • AUCUN RETOUR DE MARCHANDISE NE SERA ACCEPTÉ SANS NOTRE AUTORISATION. • TOUTE MARCHANDISE RETOURNÉE EST SUJETTE À DES FRAIS DE MANUTENTION DE 25%.

CONDITIONS:

ALL SOLD AND DELIVERED MATERIALS REMAIN THE PROPERTY OF "ACIER CAMP I INC." UNTIL PAYMENT IS MADE IN FULL, COMPLETE AND CASHED. ALL "LOST" MATERIALS ARE AT THE BUYER'S EXPENSE. • ALL MATERIALS BEAR THE SAME WARRANTY AS GIVEN BY THE MANUFACTURER. THE BUYER HEREBY ACCEPTS TO RESPECT THE FOLLOWING CONDITIONS: NET 30 DAYS FROM BILLING DATE AND THE BUYER ACCEPTS TO PAY ADMINISTRATION CHARGES OF 2% PER MONTH OR 24% PER ANNUM ON ALL PAST DUE ACCOUNTS OVER 30 DAYS. • ANY DEFAULT IN RESPECT WITH THIS CONTRACT WILL LEAD TO PAYMENT BY ACCELERATION AND PERMITS TO THE SELLER, AT HIS CHOICE TO CLAIM FOR THE BALANCE DUE OR THE REPOSSESSION OF THE GOODS SOLD. • ANY CLAIM MUST BE MADE WITHIN FIVE DAYS WITH THIS DOCUMENT ENCLOSED. • ANY MERCHANDISE THAT HAS BEEN DAMAGED, CUT OR MODIFIED CANNOT BE RETURNED. • ALL GOODS RETURNED MUST BE WITH OUR AUTHORIZATION AND ARE SUBJECT TO A 25% RESTOCKING CHARGE.

MARCHANDISE REÇUE EN BONNE CONDITION / MERCHANDISE RECEIVED IN GOOD CONDITION

PRÉPARÉ / PREPARED.	VÉRIFIÉ / VERIFIED	LIVRÉ / DELIVERED	HEURE / TIME
PAR BY	PAR BY	PAR BY	

X	A/Y	M/M	J/D

SIGNATURE DU CLIENT / CUSTOMER'S SIGNATURE

DATE

SOUS-TOTAL SUB TOTAL	241.45
T.P.S. G.S.T.	12.08
T.V.Q. Q.S.T.	0.00
TOTAL	253.53

Dart Aerospace Ltd

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Receiving Slip

Date May 8, 2009	Page 1
Receipt Number RCP00010955	

Purchase From:

Campi Steel
935 Boul. Du Havre
Valleyfield, QC J6S 5L1

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

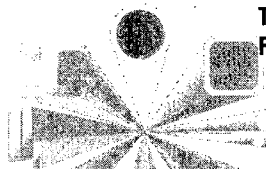
Reference	Description	Contact	Vendor Number	PO Number
			VC-CAM002	PO00008719

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M1010B1500X010	1010-1025 Steel Bar 1.5	10.0000	f	6.950000	69.50	May 08, 2009
		OR CSA G40-21, 38W/44W/50W/60W/70W					
		MATERIAL: AISI 1010-1025 OR ASTM					
		A36/A366/A569/A570					
		B/N111650					
	M1010B0750X020	1010-1025 BAR .750 x 2	12.0000	f	6.250000	75.00	May 08, 2009
		AS ABOVE					
		B/N111650					
	M6061T6R0625	6061-T6 Round Bar .62	60.0000	f	1.250000	75.00	May 08, 2009
		OR AMS 4160					
		AMS 4117/4128/4115/4116 OR PER AMS-QQ-A-200/8					
		T62 ROUND BAR PER AMS-QQ-A-225/8 OR					
		MATERIAL: 6061-T6 OR 6061-T6511/T6510/T6511					
		B/N111650					
	MILD STEEL	ANGLE 1" X 1" X 1/8"	30.0000		0.600000	18.00	May 08, 2009
		MILD STEEL ANGLE 1" X 1" X 1/8" WALL					

Comments:



935, boul. du Havre
Valleyfield (Québec)
J6S 5L1



TÉLÉPHONE : 456 5...
FAX : 450 377-5696

MONTRÉAL : 514 336-4248
FAX : 514 336-4246

DISTRIBUTEUR D'ACIER ET MÉTAUX SPÉCIALISÉS
STEEL AND SPECIALTY METALS DISTRIBUTOR

ONTARIO : 1 800 667-4248
FAX : 1 866 456-4242

On a du Savoir "FER"

VENDU À / SOLD TO:

613-632-5200 613-632-1053

EXPÉDIEZ À / SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

COMMANDE
ORDER

N° 148443

DATE 04/05/09

BON DE LIVRAISON
PACKING SLIP

N°

DATE DE LIVRAISON
DELIVERY DATE 05/05/09

VOTRE N° DE COMMANDE / YOUR P.O. N°	VENDEUR / SALESMAN	CODE CLIENT / CUST. CODE	EXPÉDIE PAR / SHIP VIA	TERMES / TERMS	TERRE /	REMARQUES / REMARKS	PAGE N°
8719	D	DAER		NET 30 JOURS	2R		001

CODE DE PRODUIT PRODUCT CODE	COMMANDE ORDERED	EXPÉDIE SHIPPED	DESCRIPTION	POIDS WEIGHT	PRIX PRICE	PAR PER *	MONTANT AMOUNT
F 342	12	1x12'	H.R. FLAT 3/4 X 2 20' #Heat: K56990	61.20	✓		
F 1112	12	1x12'	H.R. FLAT 1 X 1 1/2 #Heat: N705568	61.20	✓		
RA158	60	3x20'	AL. ROUND 5/8 #Heat: 2B5418	22.20	✓		
A 1118	30	1x20'	ANGLE 1 X 1 X 1/8 #Heat: N906443	24.00	✓		
		1x10'	1 X 20'				
F	1		ENERGETIC SURCHARGE	1.00			

* Unités de mesure : CLB Cent livres / Units of measure: Hundred pounds • CPI Cent pieds / Hundred feet • UN Unit • PI Pied / Foot • PC Pied carré / Square foot

POIDS TOTAL
TOTAL WEIGHT 169

CONDITIONS:

LES MATÉRIAUX LIVRÉS ET FACTURÉS TELS QUE DÉCRITS DEMEURENT LA PROPRIÉTÉ DE "ACIER CAMP I INC." JUSQU'À PARFAIT PAIEMENT COMPLET. ENCASSÉ. • LES RISQUES DE PERTES DU BIEN SONT À LA CHARGE DE L'ACHETEUR. • LA GARANTIE DE QUALITÉ DU MATÉRIEL EST LA MÊME QUE CELLE DU FABRICANT. • L'ACHETEUR S'ENGAGE À RESPECTER LES CONDITIONS SUIVANTES: NET 30 JOURS DE LA DATE DE FACTURATION, ET TOUT COMPTE IMPAYÉ DANS LES 30 JOURS ENTRAÎNE DES FRAIS DE 2% PAR MOIS (24% PAR ANNÉE) QU'IL ACCEPTE DE PAYER. • TOUT DÉFAUT D'EXÉCUTION L'UNE OU L'AUTRE DES OBLIGATIONS EN VERTU DU PRÉSENT CONTRAT ENTRAÎNE LA DÉCHÉANCE DU TERME ET PERMET AU VENDEUR, À SON CHOIX, DE RÉCLAMER TOUT SOLDE DU PRIX DE VENTE OU DE REPRISE LE BIEN VENDU. • TOUTE RÉCLAMATION DOIT ÊTRE FAITE DANS LES CINQ JOURS SUR PRÉSENTATION DE CE DOCUMENT. • TOUTE MARCHANDISE EN DOMMAGE, ALTÉRÉE OU COUPÉE NE PEUT ÊTRE REPRISE. • AUCUN RETOUR DE MARCHANDISE NE SERA ACCEPTÉ SANS NOTRE AUTORISATION. • TOUTE MARCHANDISE RETOURNÉE EST SUJETTE À DES FRAIS DE MANUTENTION DE 25%.

CONDITIONS:

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MARCHANDISE REÇUE EN BONNE CONDITION / MERCHANDISE RECEIVED IN GOOD CONDITION

PRÉPARÉ / PREPARED	VÉRIFIÉ / VERIFIED	LIVRÉ / DELIVERED	HEURE / TIME
PAR BY	PAR BY	PAR BY	11:42

SIGNATURE DU CLIENT / CUSTOMER'S SIGNATURE	A/Y	M/M	J/D
X <i>[Signature]</i>			

DATE

SOUS-TOTAL
SUB TOTAL

T.P.S.
G.S.T.

T.V.Q.
Q.S.T.

TOTAL

**Purchase Order**

Date May 04, 2009	Page 1
Purchase Order Number PO00008719	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

Vendor Address:

Campi Steel
935 Boul. Du Havre
Valleyfield, QC J6S 5L1
Phone (800) 667-4248
Fax (450) 377-5696

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-CAM002	May 04, 2009	N30	yours	May 08, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
✓ 12.0000 <i>Rec'd</i>	M1010B1500X01000	1010-1025 Steel Bar 1.50 Comments: MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570 OR CSA G40-21, 38W/44W/50W/60W/70W	08/05/2009	No	6.950000	f	83.40
✓ 12.0000	M1010B0750X0200	1010-1025 BAR .750 x 2" Comments: AS ABOVE	08/05/2009	No	6.250000	f	75.00
12.0000	M4130NR0750	4130 steel RD bar .750" Comments: MATERIAL: AISI 4130N ROUND BAR PER MIL-S-6758 OR AMS 6348/6370/6528	08/05/2009	No	22.916666	f	275.00
✓ 60.0000	M6061T6R0625	6061-T6 Round Bar .625" Comments: MATERIAL: 6061-T6 OR 6061-T651/T6510/T6511 T62 ROUND BAR PER AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR PER AMS-QQ-A-200/8 OR AMS 4160	08/05/2009	No	1.250000	f	75.00
✓ 30.0000 <i>Rec'd</i>	MILD STEEL	ANGLE 1" X 1" X 1/8" WA Comments: MILD STEEL ANGLE 1" X 1" X 1/8" WALL <i>toeing Lg. C/L 09/05/08.</i>	08/05/2009	No	0.600000		18.00

**MATERIAL CERTIFICATION
REQD UPON DELIVERY**

Comments:**Tax Summary:**

GST 26.32
GSTME 0.00
GSTND 0.00

Less:

included tax

0.00

Subtotal

526.40

Total tax

26.32

Total purchase order in

CAD Dollars

552.72

Entered By: *C.L.* CLAVOIE

Approved By: _____

CERTIFICATE OF TEST CERTIFICAT D'ESSAIS

Page 01 of 01

Certification Date
4-MAY-2009

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

Invoice Number
S568878

41178
PART NUMBER/NUMÉRO DE PIÈCE

108062

SOLD TO: ACIER CAMPI INC.
VENDU À:

935 BLVD DU HAVRE
VALLEYFIELD QC J6S 5L1

SHIP TO:
EXPÉDIÉ À:

ACIER CAMPI INC.

935 BOULEVARD DU HAVRE
VALLEYFIELD QC J6S 5L1

Description: 520 DOM SRA TBG ASTM A513/5
5.000 OD X 4.500 ID 5'5.0" (65.0") REMNA Line Total: 5.4 FT
HEAT: B74085 ITEM: 108062

Specifications:
ASTM A513 TYPE 5 07

CHEMICAL ANALYSIS

C	MN	P	S	SI	AL	CU	NI
0.16	1.34	0.015	0.008	0.218	0.04	0.07	0.03
CR	MO	V					
0.07	0.01	0.003					

RCPT: R532333
MILL : SHARON TUBE COMPANY

COUNTRY OF ORIGIN : USA

MECHANICAL PROPERTIES

DESCRIPTION	YLD STR KSI	ULT TEN KSI	%ELONG IN 02 IN	%RED IN AREA	HARDNESS RB
	98.332	103.438	24.1		95

MATERIAL IS FREE FROM MERCURY CONTAMINATION
NO WELD REPAIR PERFORMED ON MATERIAL EDDY CURRENT/MAGNETIC TEST PERFORMED
CARBON EQUIVALENT

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcrites du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.
The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOSEE DUBE



MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

Chantal Lavoie

From: denis [denis@aciercampi.com]
Sent: April 30, 2009 1:34 PM
To: 'Chantal Lavoie'
Subject: RE: quote

HELLO

De : Chantal Lavoie [mailto:clavoie@dartaero.com]
Envoyé : 30 avril 2009 07:55
À : 'denis'
Objet : quote

Please advise price & delivery on material.

1010 bar .750" x 2.5" x 12 ft 1018 6.25\$ FT ✓

1010 bar 1.5" x 1" x 12 ft 1018 6.95\$ FT ✓

304 bar .500" x 12" x 8 ft 415.00\$ 51.875 ✓

4130N round bar .750" x 12 ft 275.00\$ ✓

6061t6 round bar .625" x 60 ft 1.25\$ FT ✓

6061-t6 round tubing .3125 x .058 wall x 100 ft .035 THICK ONLY 2.69\$ FT

Thanks

Chantal

Antivirus avast!: message Entrant sain.

Base de donnees virale (VPS) : 090429-0, 2009-04-29

Analyse le : 2009-04-30 08:06:37

avast! - copyright (c) 1988-2009 ALWIL Software.

30/04/2009

Chantal Lavoie

From: denis [denis@aciercampi.com]
Sent: April 29, 2009 4:34 PM
To: 'Chantal Lavoie'
Subject: RE: QUOTE

HELLO

De : Chantal Lavoie [mailto:clavoie@artaero.com]
Envoyé : 29 avril 2009 14:43
À : 'denis'
Objet : QUOTE

Please advise price & delivery on Material.
Mild steel angle 1" x 1" x 1/8" wall x 30 ft .60\$ FT
Thanks
Chantal

Dan.P

Antivirus avast!: message Entrant sain.

Base de donnees virale (VPS) : 090428-0, 2009-04-28
Analyse le : 2009-04-29 14:45:49
avast! - copyright (c) 1988-2009 ALWIL Software.

mild steel
1" x 1" x 1/8.
30ft . 70400 gey.
00263.

Date : Thursday, 30/04/2009 7:27:45 AM

User : Chantal Lavoie

AUTO PO REQUIREMENTS LIST

Job / SO Number	Seqn	Item	Supplier	Qty	Price	Date Required	Lead	Make
	0.0	18200	VU-VIV001	1.00000000	0.0000	12/06/2009	0	N
	0.0	6800ZZ	VC-GEN001	20.00000000	4.8900	12/06/2009	1	N
	0.0	825 221	VC-HAS001	50.00000000	3.0793	12/06/2009	1	N
	0.0	92311A564	VU-MCM001	50.00000000	0.1273	12/06/2009	1	N
	0.0	92311A599	VU-MCM001	100.00000000	0.2090	12/06/2009	1	N
	0.0	93695K88	VU-MCM001	50.00000000	0.2318	12/06/2009	1	N
	0.0	AN337A	VU-AIR002	300.00000000	0.0000	12/06/2009	0	N
	0.0	AN3C4A	VU-AIR002	300.00000000	0.3000	12/06/2009	1	N
	0.0	AN47A	VU-AIR002	100.00000000	0.1000	12/06/2009	1	N
	0.0	AN515A	VU-AIR002	55.00000000	0.0000	12/06/2009	0	N
	0.0	AN57A	VU-AIR002	37.00000000	0.1300	12/06/2009	1	N
	0.0	AN960C10L	VU-MMA001	617.00000000	0.0500	12/06/2009	1	N
	0.0	AN960JD10	VC-AVI001	1000.00000000	0.0000	12/06/2009	0	N
	0.0	CHM10601	VU-MMA001	50.00000000	0.0000	12/06/2009	0	N
	0.0	CP72530	VU-MCM001	20.00000000	0.0000	12/06/2009	0	N
	0.0	D25761	VC-ALP001	100.00000000	0.0000	12/06/2009	0	N
	0.0	D26001160	VC-BON001	180.00000000	0.0000	12/06/2009	0	N
	0.0	D26007125	VC-IND006	104.00000000	0.0000	12/06/2009	0	N
	0.0	D2986	VC-ACR001	23.60400000	3.3525	12/06/2009	1	N
	0.0	D30831	VC-STU001	20.00000000	3.7500	12/06/2009	1	N
	0.0	D31881	VC-DEL002	4.00000000	0.0000	12/06/2009	0	N
	0.0	D32339	VU-MCM001	4.00000000	0.0000	12/06/2009	0	N
	0.0	D32453	VC-IND004	6.00000000	0.0000	12/06/2009	0	N
	0.0	D32903	VC-CAN003	4.00000000	0.0000	12/06/2009	0	N
	0.0	D33301	VC-IND004	8.00000000	0.0000	12/06/2009	0	N
	0.0	D33302	VC-IND004	6.00000000	0.0000	12/06/2009	0	N
	0.0	D33303	VC-IND004	4.00000000	0.0000	12/06/2009	0	N
	0.0	D33305	VC-IND004	8.00000000	0.0000	12/06/2009	0	N
	0.0	D33307	VC-IND004	7.00000000	0.0000	12/06/2009	0	N
	0.0	D36191T1	VU-MCM001	4.00000000	0.0000	12/06/2009	0	N
	0.0	D36873P	VC-GLO001	5.00000000	295.0000	12/06/2009	1	N
	0.0	D3781041	VU-MMA001	1.00000000	0.0000	12/06/2009	0	N
	0.0	D38821130	VC-BON001	63.00000000	0.0000	12/06/2009	0	N
	0.0	D38821130P	VC-BON001	10.00000000	44.9800	12/06/2009	1	N
	0.0	M1010B0750X025 00	VC-CAM002	4.00000000	5.9000	12/06/2009	1	N
	0.0	M1010B1500X010 00	VC-CAM002	4.00000000	4.9000	12/06/2009	1	N
	0.0	M304B0500X0120 0	VC-MAG002	12.00000000	0.0000	12/06/2009	0	N

Date : Thursday, 30/04/2009 7:27:45 AM

Usér : Chantal Lavoie

AUTO PO REQUIREMENTS LIST

Job /SO Number	Seqn	Item	Supplier	Qty	Price	Date Required	Lead	Make
	0.0	M4130NR0750	VC-CAM002	4.00000000	5.7500	12/06/2009	1	N
	0.0	M5052H32S020	VC-CAM002	32.00000000	0.0000	12/06/2009	0	N
	0.0	M6061T6R0625	VC-CAM002	60.00000000	1.3000	12/06/2009	1	N
	0.0	M6061T6R0875	VC-CAM002	6.00000000	0.0000	12/06/2009	0	N
	0.0	M6061T6R1125	VC-CAM002	6.00000000	0.0000	12/06/2009	0	N
	0.0	M6061T6T03125W 058	VC-COP001	40.00000000	1.7500	12/06/2009	1	N
	0.0	MLEXS125	VC-GEP001	64.00000000	2.8500	12/06/2009	1	N
	0.0	MS21042L3	VC-AVI001	1000.00000000	0.2000	12/06/2009	1	N
	0.0	NAS43DD4 46	VC-AVI001	3.00000000	0.0000	12/06/2009	0	N

RAPPORT D'ESSAIS/TEST REPORT

MÉTALLURGIE ET CONTRÔLE DE LA QUALITÉ/METALLURGICAL AND QUALITY CONTROL

S1123 (REV. 10-96)

No DE COULÉE HEAT NO.	ANALYSE DE COULÉE/HEAT ANALYSIS													GROSSEUR DU GRAIN GRAIN SIZE	
	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	V	Co	Sn	N		
K56990	0.20	1.36	.011	.040	.19	.33	.080	.093	.017	.000	.000	.013	.01		
No DE COULÉE HEAT NO.	TREMPABILITÉ JOMINY/JOMINY HARDENABILITY (HRC)													TEMP.	
No DE COULÉE HEAT NO.	RÉSULTATS DE L'ESSAI DE TRACTION TENSILE TEST RESULTS					DURETÉ HARDNESS (HB)									
	SECTION AREA	LIMITE D'ÉLASTICITÉ YIELD	RÉSISTANCE À LA TRACTION TENSILE STRENGTH	ALLONGEMENT % ELONG	FLEXION BEND										
K56990	1.50	57.28	83.99	26											
	1.50	57.18	84.10	25											
		Ksi	Ksi	8in.											
No DE COMMANDE DU CLIENT CUSTOMER ORDER NO						CUST PART NO.:						<p>Nous certifions par la présente que le produit expédié a été soumis à des essais à partir d'échantillons prélevés sur le lot ou la quantité décrite, et qu'il est conforme aux normes ou au dessin, ou les deux à la fois. Sous réserve des méthodes standard de tenue des dossiers de la société les résultats de ces essais sont inscrits dans nos dossiers.</p> <p>We hereby certify that the material shipped on this order has been tested on the basis of samples taken from the lot or quantity described, found to be in accordance with the specification and/or drawing, that, subject to the company's standard practices of record keeping, the results are contained in its records.</p>			
No DE COMMANDE DE Stelco-McMaster Ltée MG 2485						STELCO PART NO.: 30 0098 013 361									
ORDER NO.															
CLIENT/CUSTOMER						DESCRIPTION ET NORME/DESCRIPTION & SPECIFICATION						<p>SURVEILLANT DE LA MÉTALLURGIE SUPERVISING METALLURGIST Claude Vachon, ing.</p>			
						<p>SIZE: 2.000X3/4.."</p> <p>44W/50W</p> <p>CSA G40.21</p> <p>IMPÉRIALE MÉTRIQUE</p> <p><input checked="" type="checkbox"/> X <input type="checkbox"/></p> <p>IMPERIAL METRIC</p>									

Chemical and Physical Test Report

MADE IN CANADA

N-056606

PRODUCED IN: CAMBRIDGE

SHIP TO	INVOICE TO <i>S</i> <i>09/05/08</i>	SHIP DATE 10/09/07
		CUST. ACCOUNT NO 60074655

SHAPE + SIZE																		GRADE		SPECIFICATION																		SALES ORDER		CUST P.O. NUMBER																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
F1 X 1 1/2																		44W		CSA-G40 21-300W-98(44W); ASTM A36M-05																		7104802-03		PA27002-03																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
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Mechanical Test: Yield 49966 PSI, 344.5 MPA Tensile: 77519 PSI, 534.47 MPA %El: 22.5/8in, 22.5/200MM Red R 16.7 : 1 Std Dev:0 Idl Diam: .711

Customer Requirements CASTING: STRAND CAST

Mechanical Test: Yield 48796 PSI, 336.44 MPA Tensile: 76752 PSI, 529.19 MPA %El: 22.0/8in, 22.0/200MM Red R 16.7 : 1 Std Dev:0 Idl Diam: .711

Customer Requirements CASTING: STRAND CAST

Customer Requirements: Q40.21-300W-98(44W); ASTM A36/A36M-05																			SALES ORDER		CUST P.O. NUMBER																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																					
SHAPE + SIZE		GRADE		SPECIFICATION															7093255-23		PA26623-23																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																					
F3/4 X 1 1/2		44W		CSA-G40.21-300W-98(44W); ASTM A36/A36M-05																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																						
HEAT I.D.		C	Mn	P	S	Si	Cu	Ni	Cr	Mo	V	Nb	B	N	Sn	Al	Ti	Ca	C Eqv																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																							

Mechanical Test: Yield 46638 PSI, 321.56 MPA Tensile: 70803 PSI, 488.17 MPA %El: 22.5/8in, 22.5/200MM Red R 22.2 : 1 Std Dev:0 Idl Diam: .656

Customer Requirements CASTING: STRAND CAST

Mechanical Test: Yield 46296 PSI, 319.2 MPA Tensile: 71527 PSI, 493.16 MPA %El: 21.5/8in, 21.5/200MM Red R 22.2 : 1 Std Dev:0 Idl Diam: .656

Customer Requirements CASTING: STRAND CAST

This material, including the billets, was produced and manufactured in Canada

Bhaskar Yalamanchi

Quality Director

Gerdau Ameristeel

THE ABOVE FIGURES ARE CERTIFIED EXTRACTS FROM THE ORIGINAL CHEMICAL AND PHYSICAL TEST RECORDS AS CONTAINED IN THE PERMANENT RECORDS OF COMPANY.

Eric Hamel

Mgr. Metallurg. Svcs.

Seller warrants that all material furnished shall comply with specifications subject to standard published manufacturing variations. NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, ARE MADE BY THE SELLER, AND SPECIFICALLY EXCLUDED ARE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

In no event shall seller be liable for indirect, consequential or punitive damages arising out of or related to the materials furnished by seller.

Any claim for damages for materials that do not conform to specifications must be made from buyer to seller immediately after delivery of same in order to allow the seller the opportunity to inspect the material in question.

CUSTOMER ORDER NO.: N15977

CUSTOMER PART NO: V815342

14877

MILL TEST REPORT

CUSTOMER:

ACIER CAMPI INC.

935, boul. du Havre
Valleyfield, Québec
J6S 5L1

SAMPLE (S) OF ALUMINUM

REPORT: 29520

DIE NO. S-3651
DESCRIPTION 5/8" ROD
AL. ALLOY & TEMPER 6061/T6511
EXTRUDEX ORDER NO. 60964-2-A.11

SPECIFICATION ASTM B221

SILICON % 0.62✓
IRON % 0.18✓
COPPER % 0.22✓
MANGANESE % 0.01✓
MAGNESIUM % 0.88✓
CHROMIUM % 0.07✓
ZINC % <0.01✓
TITANIUM % 0.01✓
ALUMINUM % REMAINDER✓
ALLOY TYPE % 6061
ALLOY CAST NO. 2B5418
YIELD STRENGTH (IN ksi) 42.0✓
TENSILE STRENGTH (IN ksi) 46.4✓

ELONGATION % IN 2" 17.0✓

HARDNESS (ROCKWELL 'F')
86.7
87.0
87.3



N. Rampertab
N. RAMPERTAB
(LAB TECH)
FEB-18-04

DATE:

